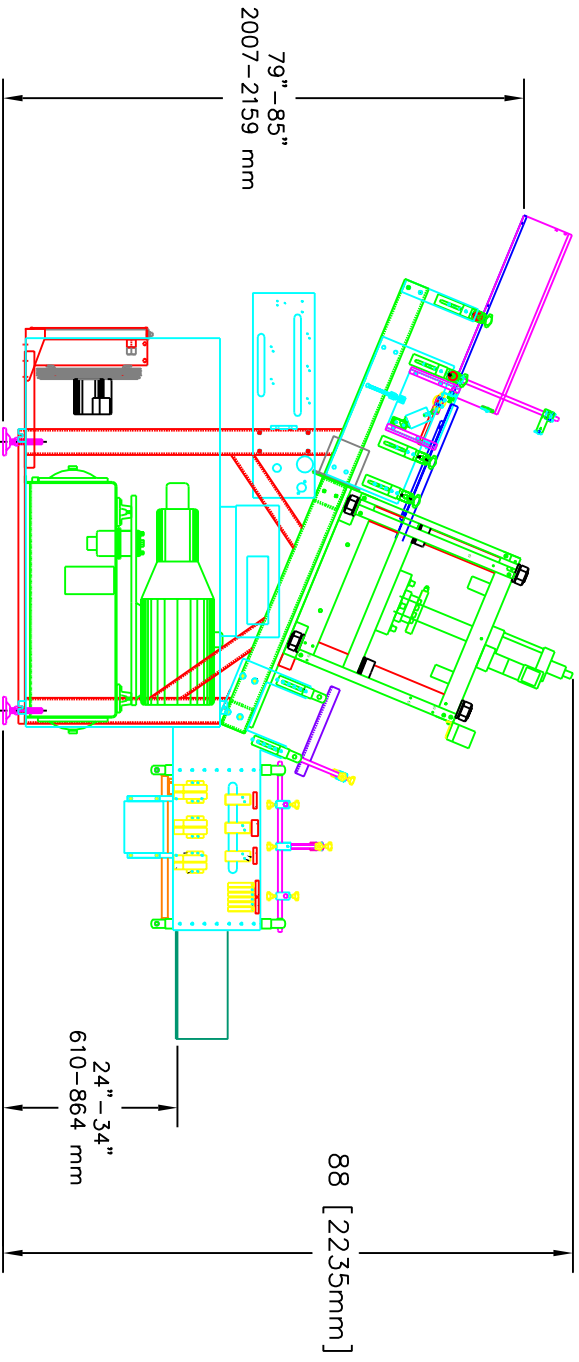
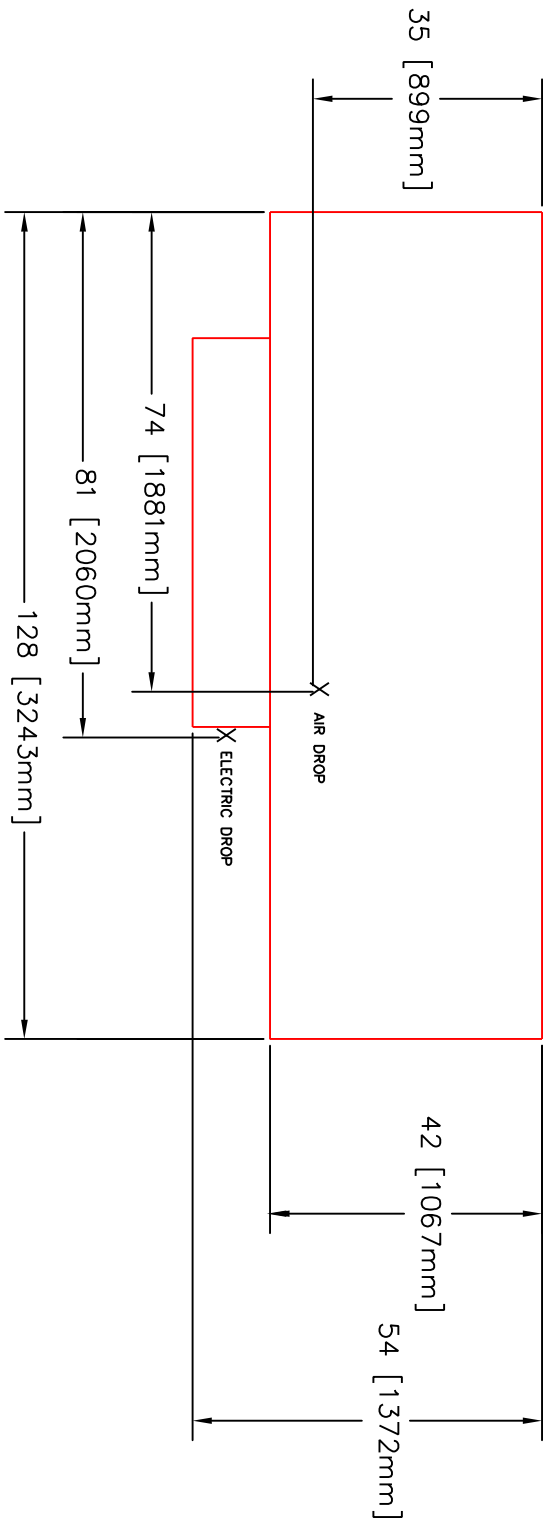


**BILL OF MATERIALS**

REF.	PART NO.	RECD	DESCRIPTION
1	SA-0039	1	TP-2620 BASE SUBASSEMBLY
3	SA-0118	1	TP-3020X5 DIE SET, GRALEX
4	SA-0098	1	AUTOMATIC COUNTER STACKER
5	SA-0097	1	GRALEX INTERMITTENT FEEDER
NS	SA-0119	1	TP-3020X5 GUARDING SUBASSEMBLY
NS	HS-0001	1	TP2620X14 HYDRAULIC SCHEMATIC
NS	PS-0009	1	TP-26 PNEUMATIC SCHEMATIC
NS	SA-0148	1	TP-26 ELECTRICAL SCHEMATIC
NS	SA-0148	1	STICKERS



ESTIMATED PRESS WEIGHT: 6400 lbs.  
 ESTIMATED DIE WEIGHT: 500 lbs.  
 ESTIMATED CRATE WEIGHT: 750 lbs.  
 TOTAL ESTIMATED SHIPPING WEIGHT: 7650 lbs.

**GRALEX, Inc.**

TITLE: TP-3020X5 3L ASSEMBLY AND FOOTPRINT SCALE: N/A DATE: 08/6/07 DESIGNED BY: TYLER ALEXANDER DRAWING NUMBER: AY-0026.DWG	MATERIAL: N/A FINISH: N/A	TOLERANCES * OR - .005 PARALLELISM .004 TYP PERPENDICULARITY .005 TYP SURFACE FINISH .125 ALUMINUM
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